

Safety data sheet
complying with Regulation 1907/2006/EC (REACH Regulation),
EU 2020/878 and Regulation No 1272/2008/EC (CLP)

Printing date 11.09.2025

Version number 3 (replaces version 2)

Revision: 11.09.2025

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier****Trade name:** KLB-SYSTEM EPOXID EP 51 RAPID S Component A**1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Application of the substance / the mixture:

Epoxy resin

Epoxy coating

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

PENETRON HELLAS S.A.

50, THRAKOMAKEDONON AV., 136 79 ACHARNES, GREECE

TEL.: +30 210 2448250 - FAX: + 30 210 2476803

Email: info@penetron.gr Site: www.penetron.gr

G.E.MI. No: 07278001000

1.4 Emergency telephone number:

European Emergency Tel.: 112

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SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification according to Regulation EC No 1272/2008 CLP:**

GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2

H315 Causes skin irritation.

Eye Irrit. 2

H319 Causes serious eye irritation.

Skin Sens. 1

H317 May cause an allergic skin reaction.

2.2 Label elements**Labelling according to Regulation EC No 1272/2008 CLP:**

The product is classified and labelled according to the CLP regulation.

Hazard pictograms:

GHS07 GHS09

Signal word: Warning

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Hazard-determining components of labelling:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
 Benzyl alcohol

Hazard statements:

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements:

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

Determination of endocrine-disrupting properties

The product does not contain substances included in the list established in accordance with Article 59(1) of REACH for endocrine disrupting properties or has not been identified as having endocrine disrupting properties according to the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or higher than 0.1%.

* **SECTION 3: Composition/information on ingredients**

3.2 Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Ingredients according Regulation (EU) 2020/878:

CAS: 1675-54-3 EINECS: 216-823-5 Index number: 603-073-00-2 Reg.nr.: 01-2119456619-26-XXXX	2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 %	50-100%
CAS: 100-51-6 EINECS: 202-859-9 Index number: 603-057-00-5 Reg.nr.: 01-2119492630-38-XXXX	Benzyl alcohol ⚠ Acute Tox. 4, H302; Eye Irrit. 2, H319; Skin Sens. 1B, H317 ATE: LD50 oral: 1,200 mg/kg	10-25%

SVHC

This product does not contain candidate substances of very high concern at a concentration ≥0.1% (Regulation (EC) No 1907/2006 (REACH), Article 59)

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Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

Take affected persons out into the fresh air.

Seek immediate medical advice.

After inhalation:

Supply fresh air; consult doctor in case of discomfort.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

In case of discomfort, consult a doctor.

After eye contact:

Rinse opened eyes for several minutes under running water. If symptoms persist, consult a doctor.

Remove contact lenses and continue rinsing for several minutes

Avoid strong water jet-risk of cornea damage, consult a doctor.

After swallowing:

Drink plenty of water and provide fresh air. Call for a doctor immediately.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture

No further relevant information available.

5.3 Advice for firefighters

Protective equipment: Self-contained breathing apparatus and protective clothing in case of fire.

Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid contact with skin and eyes.

Ensure adequate ventilation.

6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow it to enter sewers/ surface or ground water. It must not penetrate the earth's waters.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material: (sand, diatomite, acid binders, universal binders and sawdust).

Dispose contaminated material as waste according to section 13.

6.4 Reference to other sections:

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure good ventilation.

Avoid contact with skin and eyes.

Avoid inhaling vapors.

Do not eat, drink or smoke when using this product.

Wash contaminated clothes before reusing them.

Wash your hands before each break and after finishing work.

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage: Store in tightly closed containers, in a cool and dry place with good ventilation.

Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: Keep container tightly sealed.

7.3 Specific end use(s) No further relevant information available.

* SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

DNELs

(CAS: 1675-54-3) 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Workers:

Inhalation - Long-term exposure, Systemic effects: 4.93 mg/m³

Dermal - Long-term exposure, systemic effects: 0.75 mg/kg bw/d

Consumers:

Inhalation - Long-term exposure, Systemic effects: 0.87 mg/m³

Dermal - Long-term exposure, systemic effects: 89.3 µg/kg bw/d

Oral - Long-term exposure, Systemic effects: 0.5 mg/kg bw/d

(CAS: 100-51-6) benzyl alcohol

Consumers:

Short-term exposure, acute systemic effects, oral: 20 mg/kg

Long-term exposure, systemic effects, oral: 4 mg/kg

Short-term exposure, systemic effects, inhalation: 27 mg/m³

Long-term exposure, systemic effects, inhalation: 5.4 mg/m³

Workers:

Short-term exposure, systemic effects, inhalation: 110 mg/m³

Long-term exposure, systemic effects, inhalation: 22 mg/m³

Short-term exposure, systemic effects, dermal: 40 mg/kg

Long-term exposure, systemic effects, dermal: 8 mg/kg

PNECs

(CAS: 1675-54-3) 2,2'-[(1-methylethylidene) bis(4,1-phenyleneoxymethylene)] bis-oxiranium.

STP: 10 mg/l

Fresh water: 0.006 mg/l

Fresh water (intermittent releases): 0.018 mg/L

Sediment (freshwater): 0.341 mg/kg sediment dw

Marine water: 0.001 mg/l

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Sediment (marine water): 0.034 mg/kg sediment dw

Soil: 0.065 mg/kg soil dw

Secondary poisoning: 11 mg/kg food

(CAS: 100-51-6) benzyl alcohol

Soil: 0.456 mg/kg

Sewage treatment plant: 39 mg/l

Marine water sediment: 0.527 mg/kg

Marine water: 0.1 mg/l

Freshwater sediment: 5.27 mg/kg

Freshwater: 1 mg/l

Additional information: Valid lists during the evaluation were used as a basis.**8.2 Exposure controls****8.2.1. Appropriate engineering controls** No other recommendations, see chapter 7.**Individual protection measures, such as personal protective equipment****General protective and hygienic measures:**

Keep away from food, beverages and pet food.

Avoid contact with the eyes and skin.

Do not eat, drink or smoke while using the product.

Remove contaminated clothes and wash before reusing them.

Wash contaminated clothes before reusing them.

Wash your hands before breaks and at the end of your work shift.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Hand protection

Wear suitable gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material should be made considering the penetration times, rates of diffusion and the degradation

Material of gloves

Butyl-rubber (BR), thickness: 0.7 mm

Nitrile rubber (NBR): thickness = 0.4 mm

The selection of the suitable gloves does not only depend on the material. Further marks of quality vary from manufacturer to manufacturer. As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to application.

Penetration time of glove material

The breakthrough times according to EN 374 Part III do not always apply under real conditions. A maximum usage time corresponding to 50% of the breakthrough time is recommended.

Not suitable are gloves made of the following materials: Leather gloves

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Eye/face protection

Tightly sealed goggles (EN 166).

Body protection:

Protective work clothing

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SECTION 9: Physical and chemical properties
9.1 Information on basic physical and chemical properties**General Information**

Physical state	Liquid
Colour:	Colourless
Odour:	Characteristic
Odour threshold:	Not determined
Melting point/freezing point:	Not determined
Flammability	Not applicable
Lower and upper explosion limit	
Lower:	1.3 Vol %
Upper:	13 Vol %
Flash point:	>100 °C
	Not Flammable
Auto-ignition temperature:	435 °C
Decomposition temperature:	Not determined
pH	Not determined
Viscosity:	
Kinematic viscosity	Not determined
Dynamic at 20 °C:	800-900 mPa s (DIN EN ISO 3219)
Solubility	
water:	Not miscible
Partition coefficient n-octanol/water (log value)	Not determined
Vapour pressure at 20 °C:	0.1 hPa (CAS: 100-51-6 Benzyl alcohol)
	Vapour pressure at 50 °C : 0,7 hPa
Density and/or relative density	
Density at 20 °C:	1.14 g/cm ³ (DIN EN ISO 2811-2)
Relative density	Not determined
Vapour density	Not determined

9.2 Other information**Appearance:**
Form: Liquid

Important information on protection of health and environment, and on safety.
Ignition temperature: Product is not selfigniting.

Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

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Solvent content:**VOC (EC)** 143.8 g/l**Fusion temperature / range:****Oxidising properties** Not oxidising**Evaporation rate** Not determined**Information with regard to physical hazard classes****Explosives** Void**Flammable gases** Void**Aerosols** Void**Oxidising gases** Void**Gases under pressure** Void**Flammable liquids** Void**Flammable solids** Void**Self-reactive substances and mixtures** Void**Pyrophoric liquids** Void**Pyrophoric solids** Void**Self-heating substances and mixtures** Void**Substances and mixtures, which emit flammable****gases in contact with water** Void**Oxidising liquids** Void**Oxidising solids** Void**Organic peroxides** Void**Corrosive to metals** Void**Desensitised explosives** Void**SECTION 10: Stability and reactivity****10.1 Reactivity** Stable under normal conditions**10.2 Chemical stability** Material is stable under normal conditions.**Thermal decomposition / conditions to be avoided** Stable at environment temperature.**10.3 Possibility of hazardous reactions**

Exothermic polymerisation.

Reacts with alcohols, amines, aqueous acids and alkalis.

10.4 Conditions to avoid No further relevant information available.**10.5 Incompatible materials** No further relevant information available.**10.6 Hazardous decomposition products** Irritant gases/vapours

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SECTION 11: Toxicological information**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity** Based on available data, the classification criteria are not met.**LD/LC50 values relevant for classification:****ATE (Acute Toxicity Estimates)**

Oral	LD50	6,000-12,000 mg/kg
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CAS: 1675-54-3 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Oral	LD50	15000 mg/kg (rat)
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Dermal	LD50	23000 mg/kg (rabbit)
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CAS: 100-51-6 benzyl alcohol

Oral	LD50	1,200 mg/kg (ATE) 1,620 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)
Inhalative	LC50(4h)	4,178 mg/m ³ air (rat)
	LC50(14d)	5.1 mg/l (freshwater fish)

Specific symptoms in biological assay:**Skin corrosion/irritation** Causes skin irritation.**Serious eye damage/irritation** Causes serious eye irritation.**Respiratory or skin sensitisation** May cause an allergic skin reaction.**Germ cell mutagenicity** Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity** Based on available data, the classification criteria are not met.**STOT-single exposure** Based on available data, the classification criteria are not met.**STOT-repeated exposure** Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**Additional toxicological information:****Repeated dose toxicity** Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties**

None of the ingredients is listed.

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SECTION 12: Ecological information**12.1 Toxicity****Aquatic toxicity:****CAS: 1675-54-3 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**

EC50 (72h)	11 mg/l (algae)
EC50 (48h)	1.8 mg/l (Daphnia magna)
LC50 (96h)	2 mg/l (Leuciscus Idus)
NOEC (21d)	0.3 mg/l (Daphnia magna)

CAS: 100-51-6 benzyl alcohol

EC50 (72h)	759 mg/l (algae)
EC50 (48h)	230 mg/l (Daphnia magna)
LC50 (96h)	>100 mg/l (Pimephales promelas)
EC10(21d)	54 mg/l (freshwater invertebrates)
NOEC(72h)	310 mg/l (algae)

12.2 Persistence and degradability No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties**

The product does not contain substances included in the list established in accordance with Article 59(1) of REACH for endocrine disrupting properties or has not been identified as having endocrine disrupting

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properties according to the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or higher than 0.1%.

12.7 Other adverse effects**Remark:** Toxic for fish**Additional ecological information:****General notes:**

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Also poisonous for fish and plankton in water bodies.

The product contains materials that are harmful to the environment.

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SECTION 13: Disposal considerations**13.1 Waste treatment methods****Recommendation**

Dispose according to National Regulations.



Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact manufacturer for recycling information.

Waste disposal key:

08 04 09 - waste adhesives and sealants containing organic solvents or other dangerous substances.

European waste catalogue

HP4	Irritant - skin irritation and eye damage
HP13	Sensitising
HP14	Ecotoxic

Uncleaned packaging:**Recommendation:** Disposal must be made according to official regulations.

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SECTION 14: Transport information**14.1 UN number or ID number****ADR, IMDG, IATA**

UN3082

14.2 UN proper shipping name**ADR**3082 ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S. (2,2'-[(1-
methylethylidene)bis(4,1-phenyleneoxymethylene)]
bisoxirane)

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-EN-

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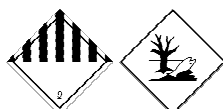
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IMDG

ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
 LIQUID, N.O.S. (2,2'-[(1-methylethylidene)bis(4,1-
 phenyleneoxymethylene)]bisoxirane), MARINE
 POLLUTANT

IATA

ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
 LIQUID, N.O.S. (2,2'-[(1-methylethylidene)bis(4,1-
 phenyleneoxymethylene)]bisoxirane)

14.3 Transport hazard class(es)**ADR, IMDG, IATA****Class**

9 Miscellaneous dangerous substances and articles.

Label

9

14.4 Packing group**ADR, IMDG, IATA**

III

14.5 Environmental hazards:

Environmental Hazardous

Marine pollutant:

Yes

Special marking (ADR):

Symbol (fish and tree)

Special marking (IATA):

Symbol (fish and tree)

14.6 Special precautions for user

Symbol (fish and tree)

Warning: Miscellaneous dangerous substances and articles.

Hazard identification number (Kemler code):

90

EMS Number:

F-A,S-F

Stowage Category

A

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

Transport/Additional information:**ADR****Limited quantities (LQ)**

5L

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

Transport category

3

Tunnel restriction code

(-)

IMDG**Limited quantities (LQ)**

5L

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

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UN "Model Regulation":

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UN 3082 ENVIRONMENTALLY HAZARDOUS
 SUBSTANCE, LIQUID, N.O.S. (2,2'-(1-
 METHYLETHYLIDENE)BIS(4,1-
 PHENYLENEOXYMETHYLENE)]BISOXIRANE), 9,
 III

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH Regulation 1907/2006/EC

Regulation (EU) 2020/878

CLP Regulation 1272/2008/EC

Directive 98/24/EC on the protection of health and safety of workers from the risks related to chemicals agents at work.

Council Directive 94/33/EC on the protection of young people at work, as ammended.

Directive 92/85/EEC on the introduction of measures to encourage improvements in the safety and health at work of pregnant workers and workers who have recently given birth or are breastfeeding, as ammended

Directive 2012/18/EU

Named dangerous substances - ANNEX I

According to EU directives, the continuous filament glass fibers contained in these products are not classified as carcinogens.

Continuous filament glass fibers do not fall within the scope of Directive (EC) 1272/2008 as they are not "randomly oriented fibers".

None of the ingredients are listed.

Seveso category E2 Hazardous to the Aquatic Environment

Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t

Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:

Information about limitation of use:

Employment restrictions concerning juveniles must be observed.

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Employment restrictions concerning pregnant and lactating women must be observed.

Other regulations, limitations and prohibitive regulations

Substances of very high concern (SVHC) according to REACH, Article 57

It doesn't contain substances of very high concern (SVHC).

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Training hints

Suitable training on safety in handling, storing and converting the product should be given to the employees based on all the existing information.

Classification according to Regulation (EC) No 1272/2008

Skin corrosion/irritation

Serious eye damage/irritation

Skin sensitisation

Hazardous to the aquatic environment - long-term
(chronic) aquatic hazard

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

Department issuing SDS:



SUSTCHEM S.A.

REACH & Chemical Services Department

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Version number of previous version: 2

Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity – Category 4

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Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1B: Skin sensitisation – Category 1B

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

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